

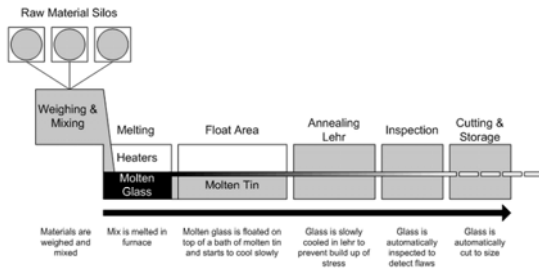


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## OPTIGLASS: Application of Artificial Intelligence-based techniques for optimizing the continuous Glass Cutting Problem

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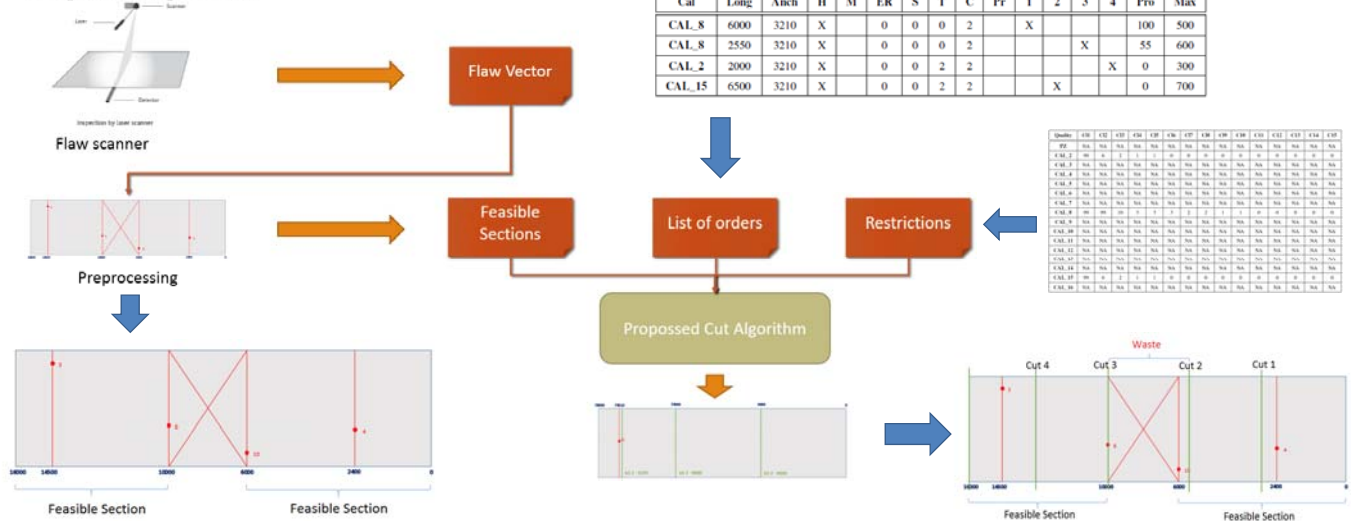
### TTP Problem



- Greedy Algorithms are not efficient techniques.
- A look-forward search technique is developed to optimize the continuous glass cutting problem.

### TTP Solution

#### Proposed algorithm

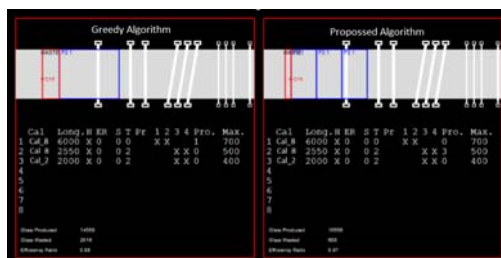


Cal	Long	Anch	H	M	ER	S	T	C	Pr	1	2	3	4	Pro	Max
CAL_8	6000	3210	X		0	0	0	2		X				100	500
CAL_8	2550	3210	X		0	0	0	2			X			55	600
CAL_2	2000	3210	X		0	0	2	2				X		0	300
CAL_15	6500	3210	X		0	0	2	2			X			0	700

Order	100	102	104	106	108	110	112	114	116	118	120	122	124	126	128	130	132	134	136	138	140
100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
102	100	102	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
104	100	100	104	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
106	100	100	100	106	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
108	100	100	100	100	108	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
110	100	100	100	100	100	110	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
112	100	100	100	100	100	100	112	100	100	100	100	100	100	100	100	100	100	100	100	100	100
114	100	100	100	100	100	100	100	114	100	100	100	100	100	100	100	100	100	100	100	100	100
116	100	100	100	100	100	100	100	100	116	100	100	100	100	100	100	100	100	100	100	100	100
118	100	100	100	100	100	100	100	100	100	118	100	100	100	100	100	100	100	100	100	100	100
120	100	100	100	100	100	100	100	100	100	100	120	100	100	100	100	100	100	100	100	100	100
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132	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	132	100	100	100	100
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138	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	138	100
140	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	140

### TTP Impact

#### Simulation Tool



dataset	Order Set 1			Order Set 2			Order Set 3		
	Proposed	Greedy	Improvement	Proposed	Greedy	Improvement	Proposed	Greedy	Improvement
dataset 1	100	122	18,03	63	80	21,25	28	54	48,15
dataset 2	77	103	25,24	54	85	36,47	38	58	34,48
dataset 3	72	87	17,24	44	53	16,98	22	35	37,14
dataset 4	98	113	13,27	45	76	40,79	31	49	36,73
dataset 5	81	117	30,77	52	78	33,33	30	58	48,28
	Improvement Average		21%	Improvement Average		30%	Improvement Average		41%

### TTP Facts

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